

## New biorefinery concept for biogas, biofertilizer and bioplastics production from WWTP sludge.

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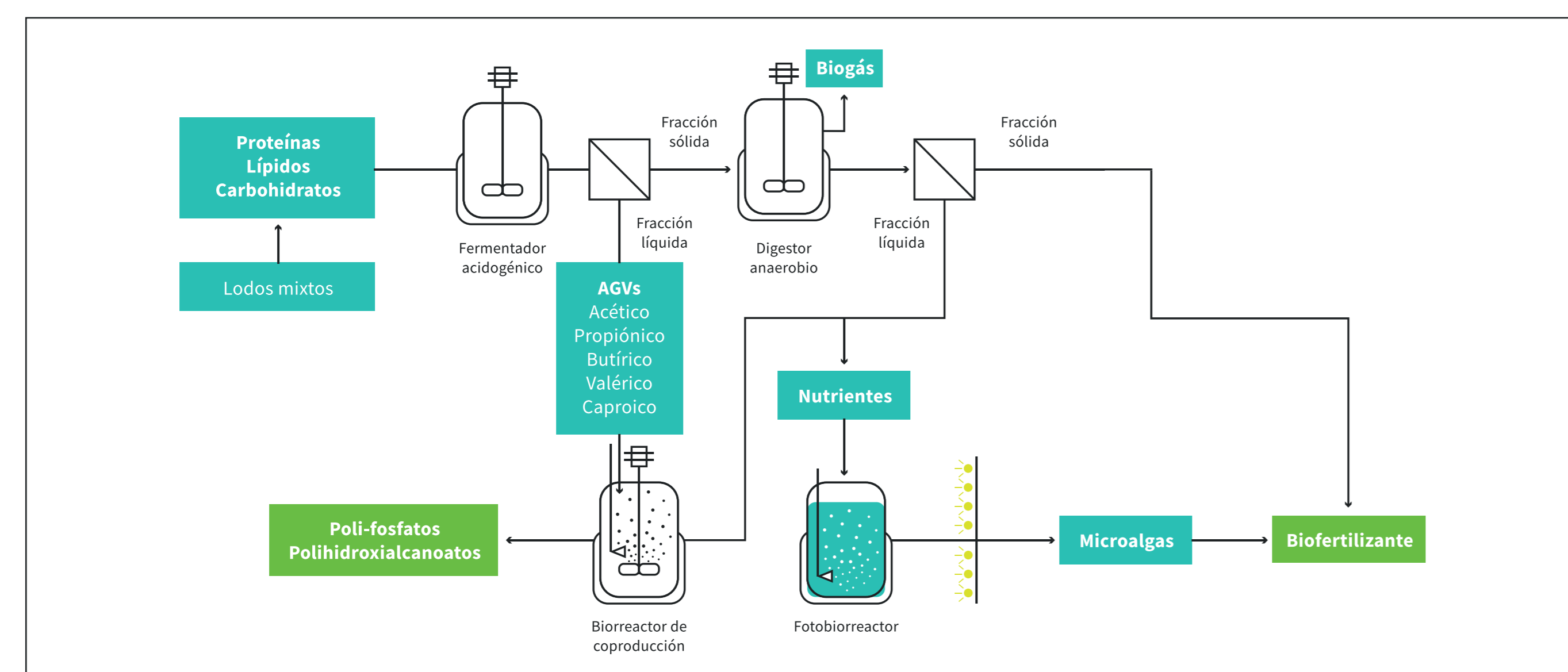
### Abstract

Most wastewater treatment plants (WWTP) are based on the activated sludge process, which produces large amounts of sludge as a secondary waste which contains most of the organic and nutrients load from the wastewater.

In the BIOEDARIA project, a new approach for simultaneous **biogas, polyhydroxyalkanoates (PHA) and polyphosphates (Poly-P)** production from sewage sludge, with simultaneous **microalgae cultivation**, has been proposed and validated at pilot scale. For this purpose, a novel combination of different biotechnologies including two phase anaerobic digestion (TPAD), PHA and Poly-P enrichment and accumulation reactors (ER & AR) and a high-rate algal pond (HRAP) reactor for microalgae culture has been operated in Alcoi WWTP (Spain).

### Introduction

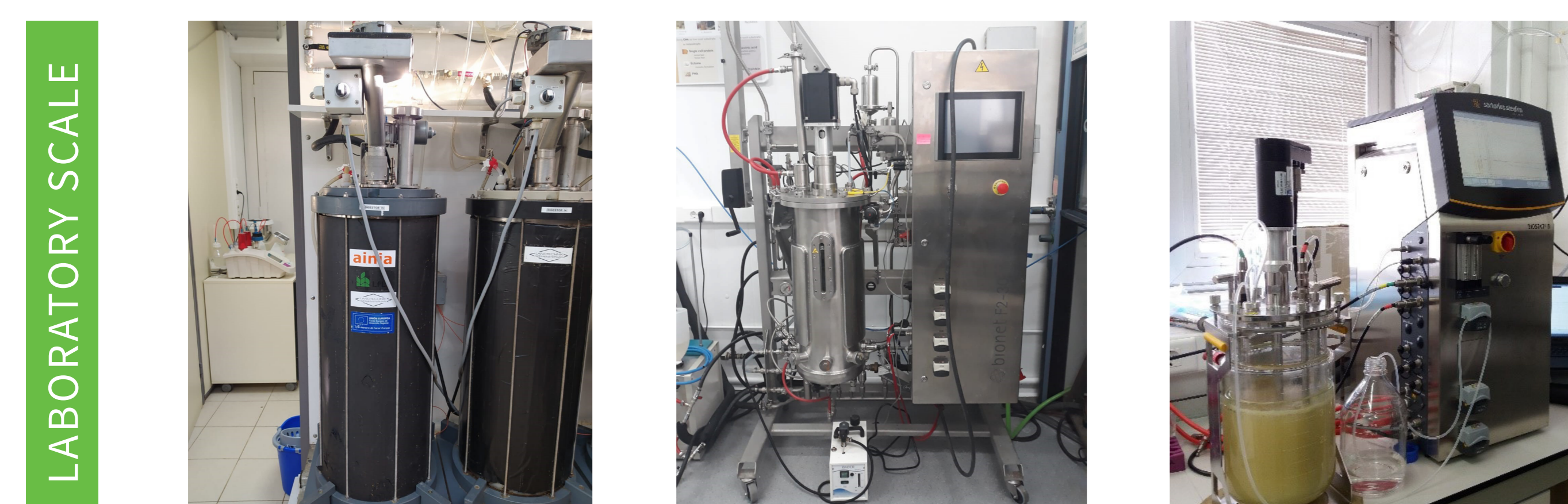
In the proposed process, a stream rich in volatile fatty acids (VFA) and phosphates is extracted from the acidogenic fermenter of a TPDA, to feed the enrichment and accumulation sequencing batch reactors (SBR) where the growth of PHA and Poly-P accumulating microorganisms is stimulated (Albuquerque et al., 2010). Moreover, nutrients (namely N and P) from rejected water streams have been recovered by microalgae cultivation to produce biofertilizers (Abdel-Raouf et al. 2012).



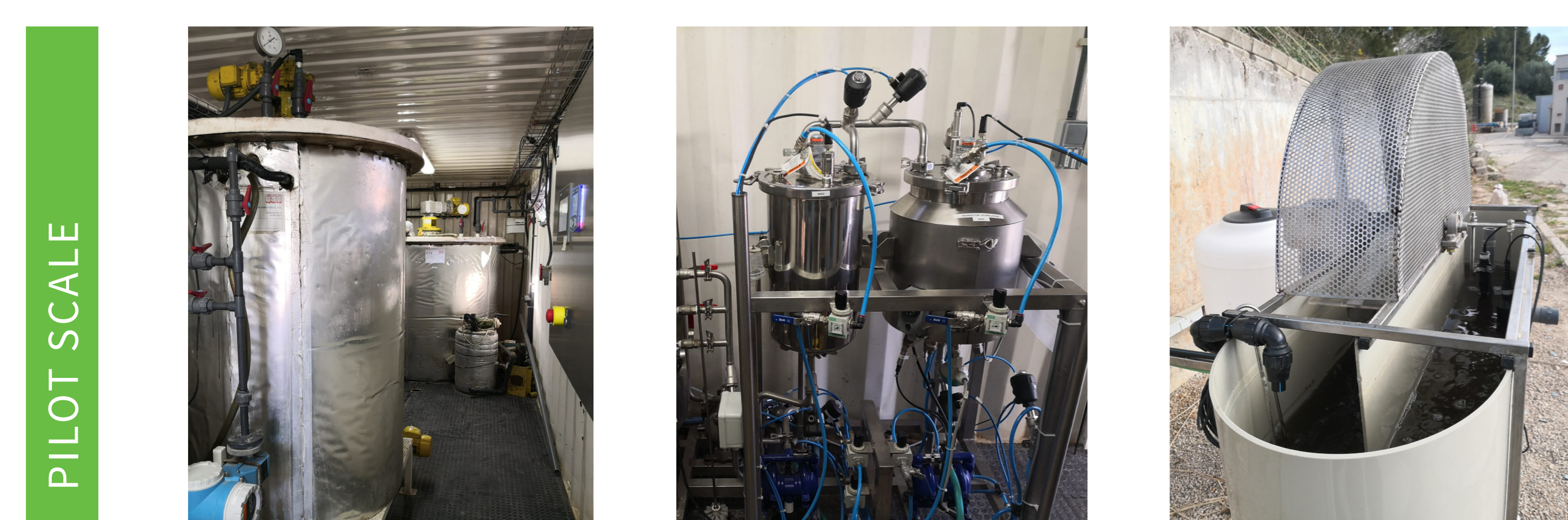
BIOEDARIA Biorefinery process diagram.

### Methodology

Laboratory and pilot scale experiments have been performed during almost two years. Real sewage sludge and alimentary wastes co-substrates have been used as feed. Operational parameters have been optimized and regular analysis performed.

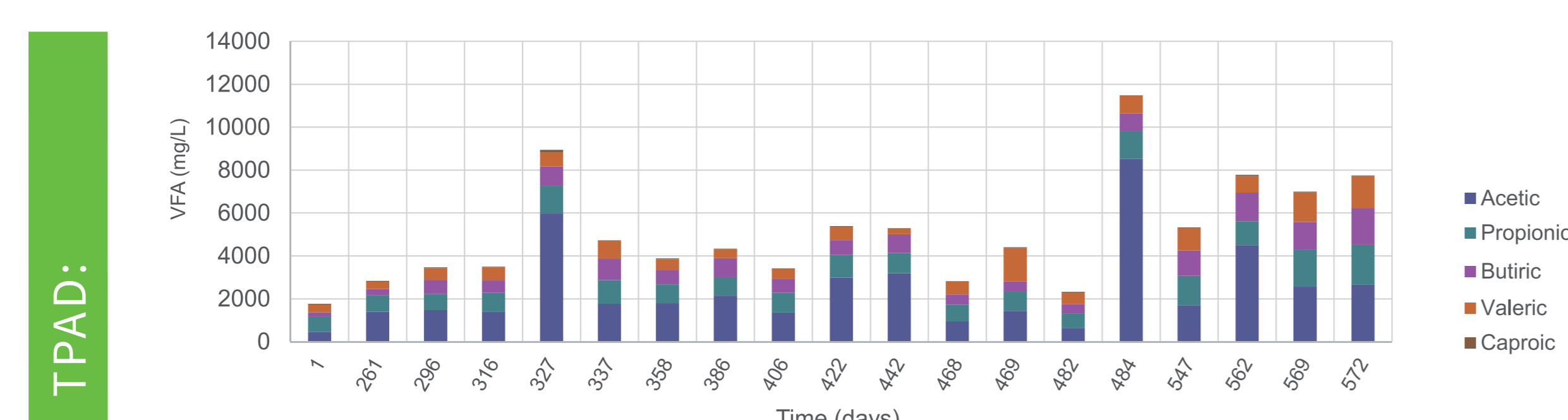


Different stages of the laboratory tests: Left | Anaerobic digestors; Centre | Enrichment reactor; Right | Accumulation reactor.



Different stages of the pilot plant: Left | Anaerobic digestors; Middle | Co-production reactors; Right | HRAP.

### Results (1)

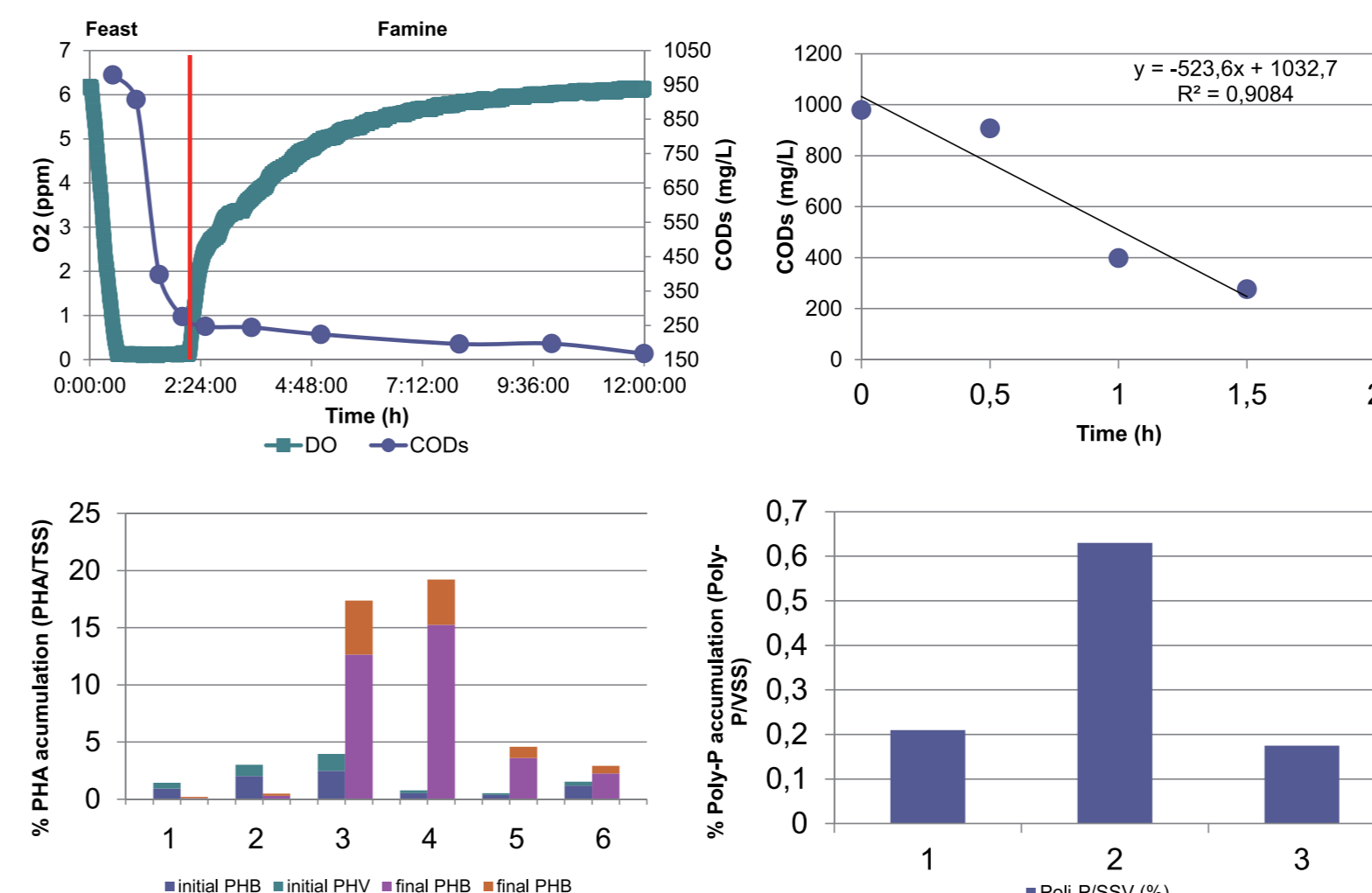


VFA-rich stream produced in acidogenic fermenter stabilized between 4000-8000 mg/l and reached maximum values of 11500 mg/l.

### Results (2)

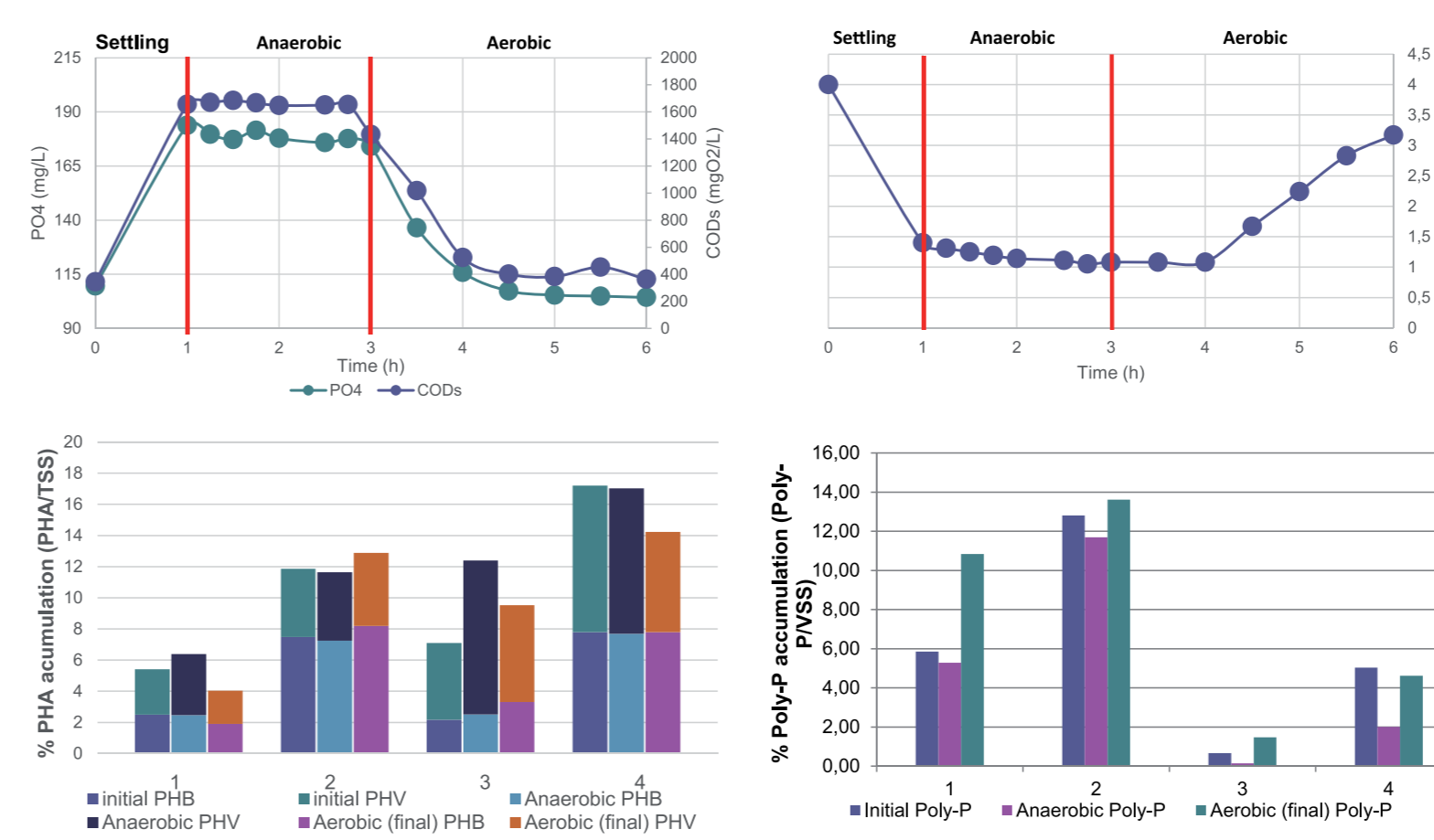
#### PHA and Poly-P bioaccumulation:

##### Feast-Famine Strategy:



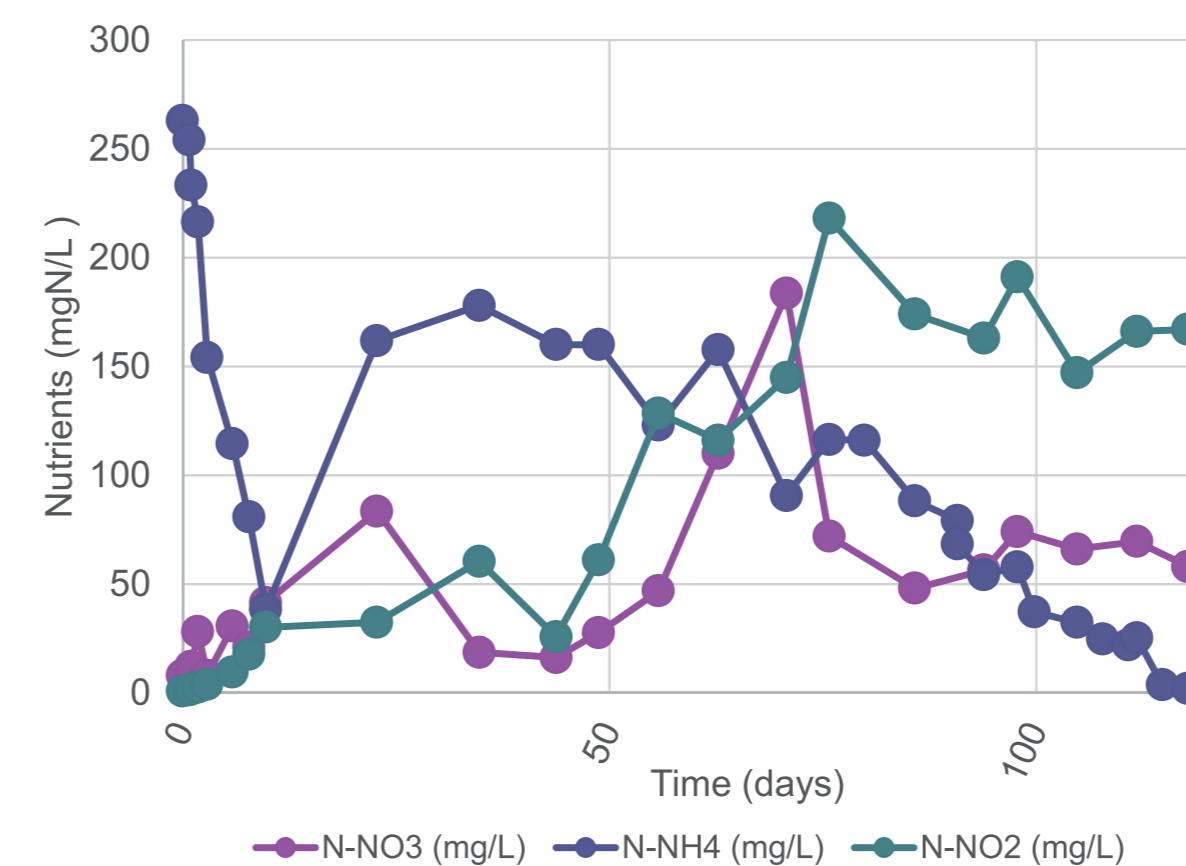
*CODs consumption maximum slope in feast-famine cycle is used to determine the feeding rate during accumulation stage. PHA accumulation is has been achieved but no Poly-P.*

##### Anaerobic-Aerobic Strategy:



*CODs and phosphate evolution in anaerobic-aerobic cycle shows the PHA and Poly-P bioaccumulation trend, which is confirmed by analytics in each stage.*

##### HRAP:



*N evolution in HRAP showed ammonia depletion, partial nitrification and nitrites accumulation.*

### Conclusions

TPAD system performance has been optimized to maximize VFA production by adding cosubstrates. VFA-rich stream between 4000 and 8000 mg/l of VFA (as CODs) has been produced.

Two different strategies for PHA and Poly-P accumulation has been explored in the coproduction reactors.. Feast famine strategy allows accumulation of up to 19% of PHA but negligible Poly-P is produced. Anaerobic-aerobic strategy allows up to 17% of PHA and 14% of Poly-P accumulation.

Microalgae cultivation in HRAP resulted in difficult operation due to high solids and nutrients concentration in the feed. Assimilation ratios of 10-15 mgN/L·d and 2-3 mgP/L·d for N and P, respectively, have been quantified.

### References

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